

# Summary of capabilities

# Basel, Switzerland

### **Facility facts:**

Opened: 1996

Audited: SWISSMEDIC, SUVA

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#### Overview:

- · EU center for clinical manufacturing
- Expertise in cold chain supplies management—zero time out of environment (TOE) from truck to dock
- Bioservices repository, with related CL3 laboratory services, aliquoting, DNA/RNA extraction, tissue, buffy coat, PBMC processing

### Capabilities:

- Long-established reputable provider in defining best practices in the industry
- Comprehensive service line supporting all aspects of clinical trial supply—primary and secondary packaging, labeling, regulatory support, distribution, returns and destruction
- Track record of excellence in managing high volumes of clinical supplies:
  - Units Produced (2020): 41.4M encapsulation, 1.2M blistering, 934K bottling, 161K carding/walleting, 2.4M labeling
  - Flexibility to handle all types of clinical studies from Phase I to Investigator Initiated Studies (IIS), to the larger, more complex Phase II and Phase III studies
  - Ability to handle compounds that are light sensitive and/or compounds with zero tolerance for TOE, as well as high-potent beta lactam / penn / cepf (separate building)
  - In-house engineering capability for tooling, equipment customization, production automation

## Basel clinical storage and packaging capabilities

Capacity and services				
Storage conditions	Controlled ambient (15°C to 25°C)		818,735 cu. ft. (23,184 m3)	
	Refrigerated (2°C to 8°C)		263,165 cu ft. (7,452 m3)	
	Frozen	-20°C	3,701 cu. ft. (103 m3)	
		-30°C	Acquired based on client need	
		-40°C	2 standalone units; based on client need	
		-60°C	Acquired based on client need	
		-80°C	81 standalone units; based on client need	
		<-150°C	8 standalone LN2 tanks	
	Controlled substance CRT (15°C to 25°C)		7,063 cu. ft. (200 m3)	

# Basel clinical storage and packaging capabilities

Capacity and se	rvices			
	Back-up power	3 full-load standby diesel generators		
Engineering and facilities	Environmental	Building management system with fire, smoke, temperature and humidity monitoring		
	Security/access	CCTV; Employee access to secured areas via system managed electronic badges		
	Over-encapsulation	Capsule filling and placebo encapsulation		
Clinical	API microdosing	De-blistering and de-bottling		
manufacturing	Blinding solutions for vials, bottles, syringes, inl print codes/text/graphics on blisters, inhaler de	haler devices, tubes, nasal sprayers and others, including printing/blinding system to evices and wallets		
Primary packaging		Bottle filling, solid dosage forms (automated, semi-automated and manual) with induction sealer		
	Capabilities	Automated blistering, cold-and thermoform, single and multi-pack with in-process vision control systems		
		In-house tooling design and manufacturing		
(9 production		Controlled ambient (15°C to 25°C)		
rooms)	Controls/environments	Low humidity		
	Controls/environments	Light sensitive		
		Containment suite with dedicated washroom		
		Bottle/vial/card labeling/de-labeling		
		Carding / walleting with child-resistant technology		
	Capabilities	Syringe / autoinjector / cartridge semi-automated assembly		
		Needle safety device automated assembly		
Secondary		Patient kit assembly		
packaging		Controlled ambient (20°C to 25°C)		
(42 production		Refrigerated (2°C to 8°C)		
rooms)		Frozen (-20°C)		
	Controls/environments	Light-sensitive		
		High-potent beta lactam / penn / cepf		
		Bar code control (Production Assembly Scanning System—PASS) for identification, confirmation, material reconciliation of kits		
		Label proof design and approval including regulatory review of text		
		Text translation (ATLAS™ software)		
		Variable text		
	Capabilities	Cold chain labeling through frozen		
Label services		Expiry date labeling / relabeling		
Laber ser vices		Automated, semi-automated and manual label application, including high-precision labeling		
		Booklet labels		
	Types	Single-panel labels		
		Tamper seals		
Enhanced	Clinical supply optimization services	Comparator and placebo sourcing and management		
services	Clinical ancillary management	Biorepository and related laboratory services		
	Pick and pack services with QP release	Returns, storage, destruction		
Distribution	Domestic and international transportation management	Total transportation management services		
	Importer of Record			

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