Summary of capabilities

Ahmedabad, India

Special Economic Zone (SEZ)

Overview

Located in one of India's special economic zones, we can bring products into the site for packaging, labeling, kitting, and for later re-export or definitive importation into India. (**Note:** The sponsor or the CRO act as the importer of record.)

Facility facts	
Opened	2008
Audited by	20B, 20G, 21B, 25, and 28 from state licensing authority of India; storage and all sevices are GMP-compliant
Contact info	Facility address: Pharmez, Sez, Plot No. 22 Matoda NH 8A Ahmedabad 382213 Gujarat, India Tel: +91 271 766 2200

Offerings

- GMP temperature and RH-controlled storage at ambient (15°C to 25°C), refrigerated (2°C to 8°C), and frozen (–20°C and –80°C) temperatures, including commercial storage
- Controlled drug and beta-lactam antibiotic storage
- In-house design, translation, and production of single panel labels
- Secondary kit assembly, including manual syringe assembly
- Syringe, pen, and auto-injector assembly
- Secondary packaging at ambient, refrigerated, frozen, and ultrafrozen (with dry ice) environments, with support for light-sensitive materials
- Comparator sourcing
- Clinical ancillary management
- Distribution services that include temperature management and monitoring for local, regional, and international shipments
- Clinical supply returns, storage, and destruction services

Clinical storage and packaging capabilities

Capacity and services		
Storage	Controlled ambient (15°C to 25°C)	401,669 cu. ft. (11,374 cu. m.)
	Refrigerated (2°C to 8°C)	42,907 cu. ft. (1,215 cu. m.) and 72,465 cu. ft. (2,052 cu. m.)
	Frozen (–20°C-30°C)	3,072 cu. ft. (87 cu. m.)
	Ultra-frozen (–80°C)	6 x 17 cu. ft. units (6 x 482 L)
	Controlled drug (ambient) (15°C to 25°C)	424 cu. ft. (12 cu. m.)
	Controlled drug (refrigerated) (2°C to 8°C)	318 cu. ft. (9 cu. m.)
Returns	Ambient	77,515 cu. ft. (2,195 cu. m.)
Secondary packaging (11 production rooms)	Secondary kit assembly	Refrigerated, frozen (–20°C), and ultrafrozen (–80°C with dry ice) packaging capabilities
	Light-sensitive packaging	Manual syringe assembly
	Carding/walleting	Production Assembly Scanning System (PASS)
Label services	Label design, single panel production	Labeling—print and apply, OCVR/OCV
	Cold chain labeling	Single panel, booklet, auxiliary, and expiry labeling
	Just-in-time labeling	Over labeling
Distribution	Pick and pack services	IP return and reconciliation
	Domestic distribution	Destruction

From molecule to medicine

An integrated partner for every step in your drug development journey

Thermo Fisher Scientific provides industry-leading pharma services for drug development, clinical trial logistics, and commercial manufacturing through our Patheon™ brand. We partner with customers in the pharmaceutical, biotech, and life sciences industries as their trusted CDMO to deliver medicine to patients faster. With more than 60 facilities around the world, we provide end-to-end pharma services across all phases of development and commercial manufacturing, including API, oral solid dose, biologics, cell therapy, mRNA, viral vectors, formulation, clinical trial solutions, logistics services, and packaging. We couple our scientific and technical excellence in these areas with a strategic partnership to provide customers of all sizes access to a global network of facilities and dedicated experts across the Americas, Europe, Asia, and Australia. Through our integrated service offerings, we provide tailored solutions to fit your unique drug development journey, accelerating your time to market.

Discover the power of our global network.

For detailed capabilities and capacity information, please contact your Thermo Fisher Scientific representative.

Learn more at **thermofisher.com/patheon**
or email us at **pharmaservices@thermofisher.com**
or call **+1 919 226 3200**